



208 WEST NORTHSIDE DRIVE
CLINTON, MS 39056
Email: f22parts@netdoor.com

F22 HEAD STUD KIT INSTALLATION METHOD 12mm Diameter

1. Clean and re-tap all threads in block to ensure accuracy.
2. Check for proper fit.
3. Screw studs in ***ONLY HAND TIGHT!***

PRELOAD (TORQUE) RECOMMENDATIONS:

Use only the manufacturers torque sequence and torque to 105 lbs. with 30wt motor oil or 81 ft. lbs. with moly lube.